

DART

DESIGN KE	DRAWN BY AH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED AH	APPROVED AH	DRAWING NO. D2355	REV. D SHEET 1 OF 2
DATE 05.11.14		TITLE LOW LONG STEP ASSEMBLY	SCALE NTS
A	95.02.14	NEW ISSUE	
B	97.05.22	END CAPS CHANGED	
C	97.07.23	ADDED BUSHING AND FACING INFO	
D	05.11.14	UPDATE FINISHING NOTE	

D2355 LOW LONG STEP ASSEMBLY PARTS LIST

Part No.	Description	QTY
D2355	Low Short Step Assembly	X
D2244-115.4	STEP EXTRUSION*	1
D2275	BUSHING	1
D2643-1	STEP LEG ASSEMBLY	1
D2643-2	STEP LEG ASSEMBLY	1
D2673-34	STEP END PLATE	2
MS20600AD4W3	RIVETS	12

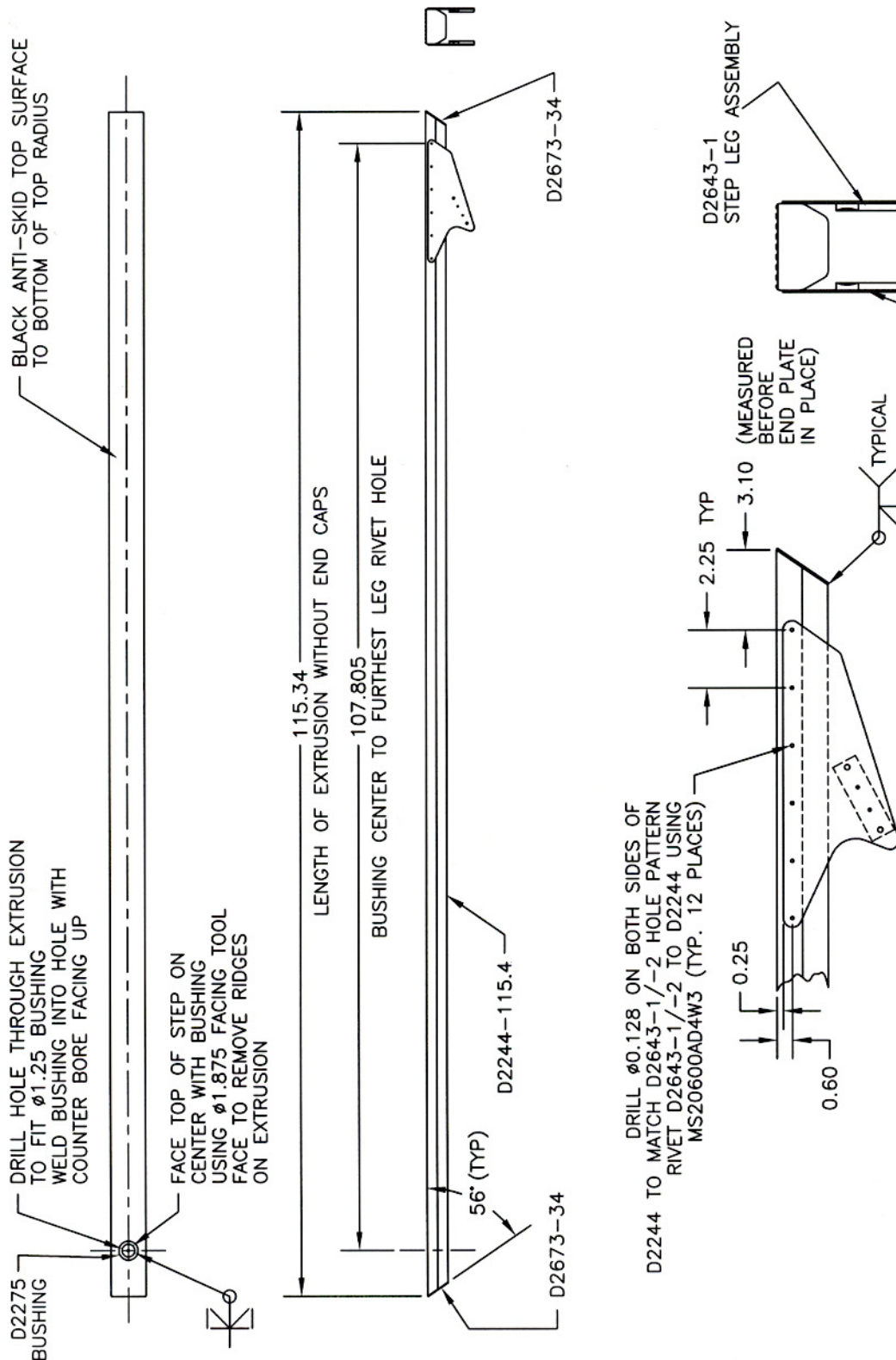
*cut per drawing

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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2355	REV. D SHEET 2 OF 2
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STEP LEG DETAIL

D2355 LOW LONG STEP ASSEMBLY

- 1) MAKE FROM D2244 STEP EXTRUSION
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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